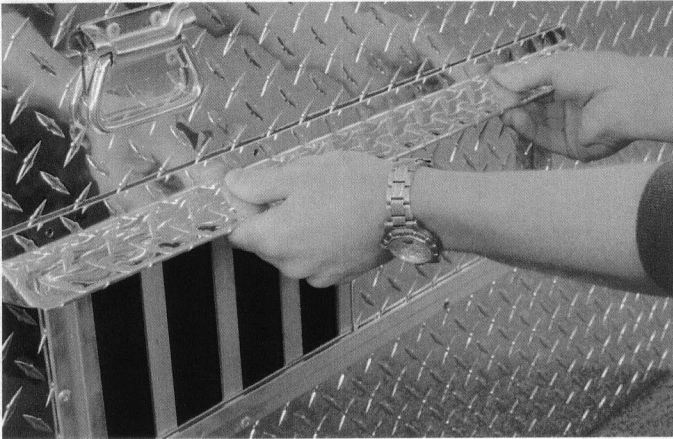
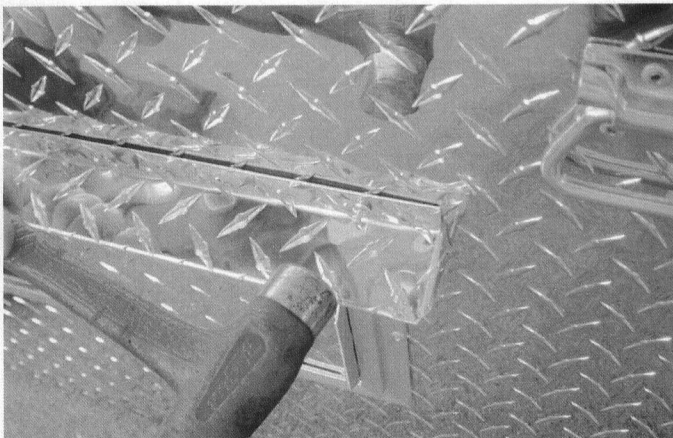


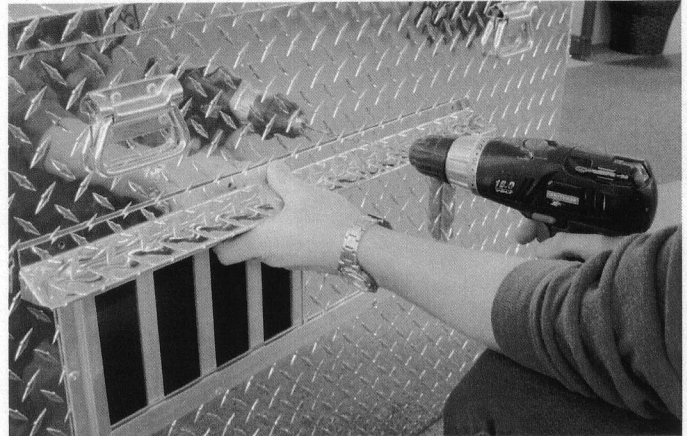
Rain Gutter Instruction Sheet



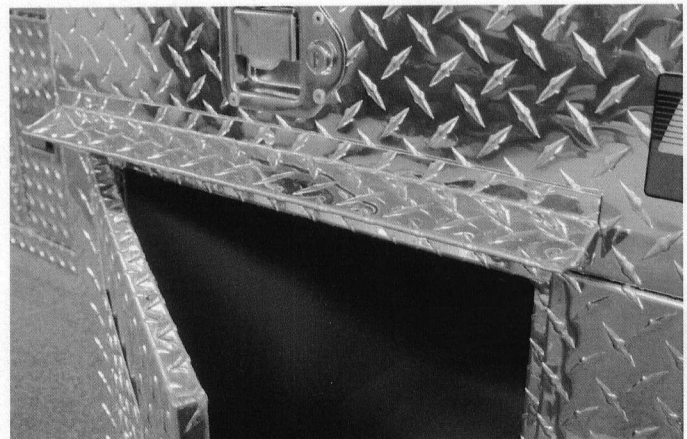
1. Identify the rain gutters by length. The rain gutters to be used for the door openings are approximately 19" in length. The rain gutters to be used for the side vents are approximately 25" in length.
2. Center the 25" rain gutter over the top of the side sliding air vent. Make sure the gutter does not obstruct the air vent door from opening. See above.



4. Insert a 3/16" drive rivet through the rain gutter and into the 3/16" hole. Now using a small hammer, lightly tap the center pin of the rivet until it is flush with the rivet head. (Light taps will expand the rivet without damaging the center pin.) See illustration above.
5. Level the rain gutter over the side air vent or door and repeat steps 3 and 4 for the remaining holes in the rain gutter. Now use steps 2-5 to install the other side air vent.



3. Using the pre-punched holes in the rain gutter as a guide, drill a 3/16" hole through the aluminum wall of the dog box. See illustration above.



6. Center the 19" rain gutter above the dog compartment door. Make sure the rain gutter does not obstruct the door from opening before drilling. See illustration above. Follow steps 3-5 to complete the installation. Use the same procedure for the other dog compartment door.

If you have any additional questions concerning this installation, please call our Customer Service Department at 800-726-9367.

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