



# Fusion Running Board

IN 589

## Tools Required

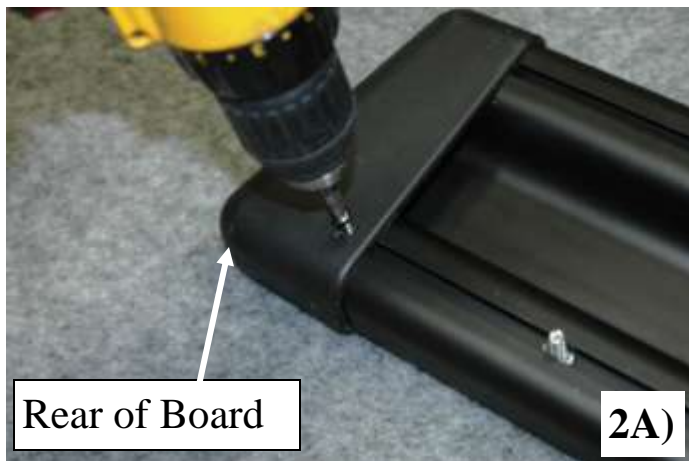
- 7/16" Deep Socket
- Ratchet
- Diagonal Cutting Pliers
- Phillips Bit in Drill
- Tape Measure

## **Torque Specification:**

1/4" Bolts - 6 Ft Lbs.



- 1) Slide hex head bolt into both the front track and rear track for each bracket location.

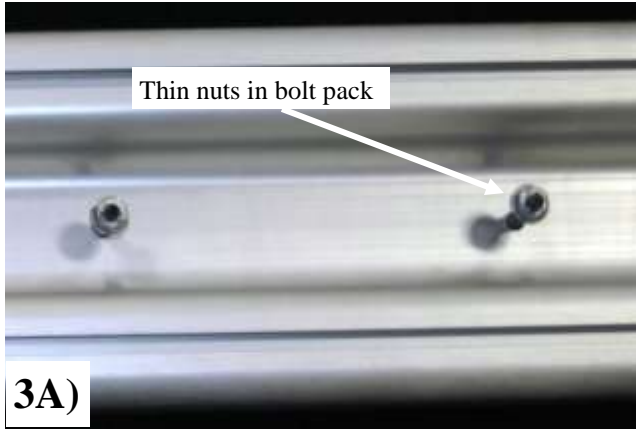


- 2) After all bolts are in track for all the bracket locations, slide the end cap onto Fusion board with the wider of taper toward the rear of the board. **Picture 2A** Once end caps are on all the way and square take a Phillips bit in drill and secure with self tapping screws into track area repeat for the other end. **Picture 2B**



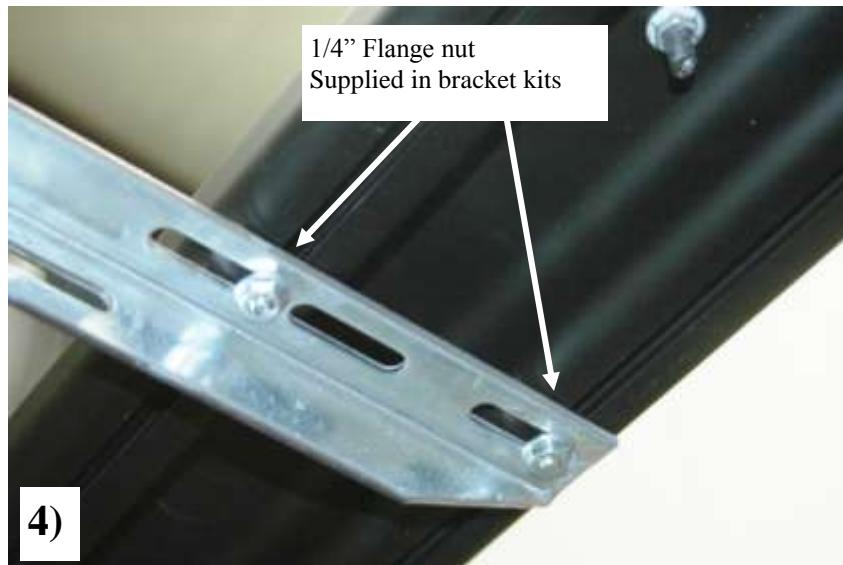
## Fusion Running Board

IN 589



- 3) Place the step pads through holes in board with Owens facing outward. Put (4) nuts onto the plastic stems coming through board **Picture 3A** and tighten the nuts with a 7/16" deep socket. **Picture 3B**

**Do not over tighten**  
**Repeat for both boards**



- 4) Place the Fusion board onto brackets with bolts coming through slots in brackets and put nuts onto bolts. Slide the board so that it is centered and level on the vehicle then tighten all nuts.

**Repeat for other side of vehicle.**



## Fusion Running Board

IN 589

### Bracket Covers U channel plastic (Not End Caps)



- 5A)** For a Ford Super Duty truck notch top 1" x 1" cutting with diagonal cutter nipping about 1/4" at a time, or cut with saw if available.

**Use (2) self tapping screws to secure to bracket.**



- 5B)** For a GM truck cut down to 2 3/4" with diagonal cutter nipping about 1/4" at a time, or cut with saw if available.

**Use (2) self tapping screws to secure to bracket.**

**Ford F150 and Ram trucks do not require plastic covers**



## Fusion Running Board

IN 589

### General Motors Truck



### Ford Super Duty Truck

