

Installation Guide

Ford Super Duty

Product No.

1999 to Current

Standard Cab

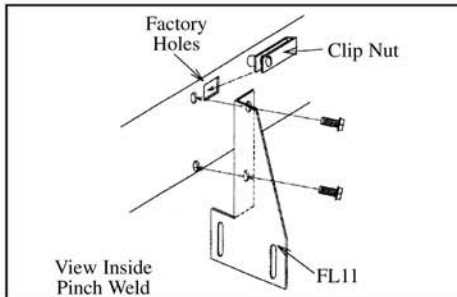
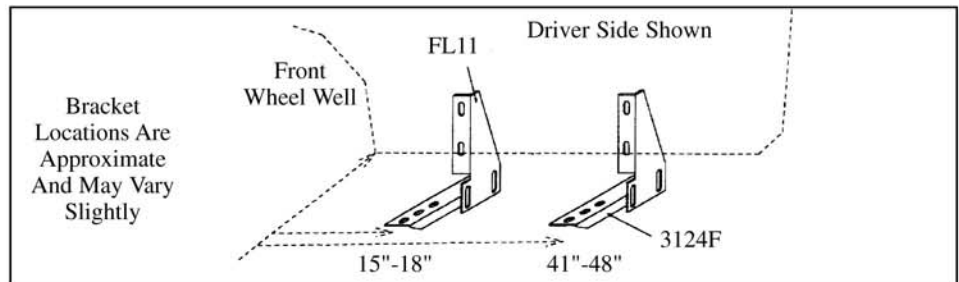
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Installation Parts List:

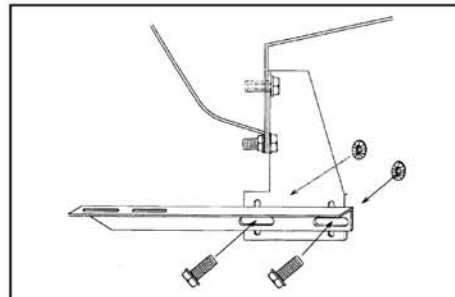
Qty.	Description	Qty.	Description
A 1	GlaStep (Driver Side)	G 16	5/16" Washer Head Bolts
B 1	GlaStep (Passenger Side)	H 12	5/16" Washer Head Nuts
C 2	Step Pads	I 4	5/16" Clip Nuts
D 2	Foam Tape Strips	J 6	#12 x 1-1/4" Self-Drilling Screws with Rubber Washers
E 4	Flat Brackets #FL11	K 8	#14 x 3/4" Self-Drilling Screws
F 4	Step Supports #3124		

Tools Required: 5/16" Drill • 1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

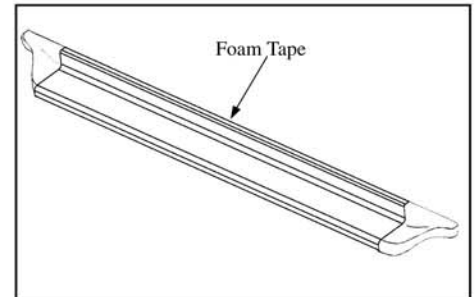
- Prior to painting, fit your GlaSteps to the body.** A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
- Painting your GlaSteps.** To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaStep should be sanded and primed before painting.
- Measure** from front mud flap to two bracket hole locations at 15"-18" and 41"-48". Mark these bracket locations. Note: Steel plates have been inserted under fiberglass to mount brackets securely using self-drilling screws.



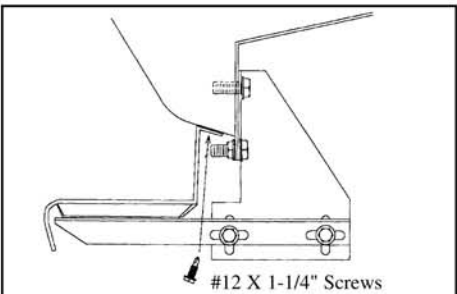
- Mount brackets to body with 5/16" bolt and nuts, through existing holes in vehicle at marked locations. Use clip nuts in top holes. **Do not tighten nuts.**



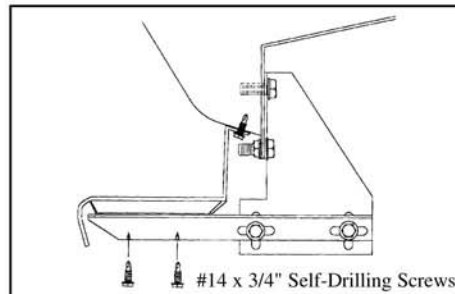
- Attach 3124F step supports to FL11 using 5/16" washer head bolts and nuts.



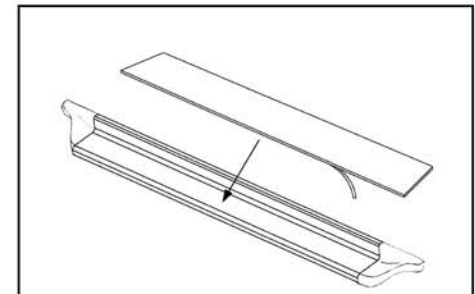
- Apply foam tape strips to top GlaStep edge.



- Position GlaStep to body and secure with three #12 x 1-1/4" screws with rubber washers per side.



- Secure bracket to GlaStep with two #14 x 3/4" self-drilling screws per bracket. **Tighten all bolts to 18 foot pounds.**



- Place step pad on GlaStep. Peel off tape backing to secure. **Don't forget the Owens label!**

IN120A 5/1/07