

## Installation Guide

## Dodge Ram Quad Cab

**Product No.**

2002 to Current

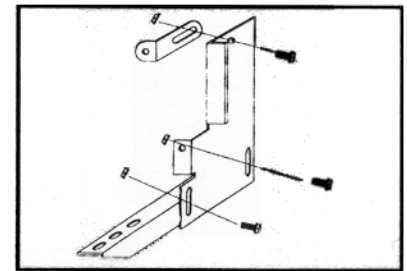
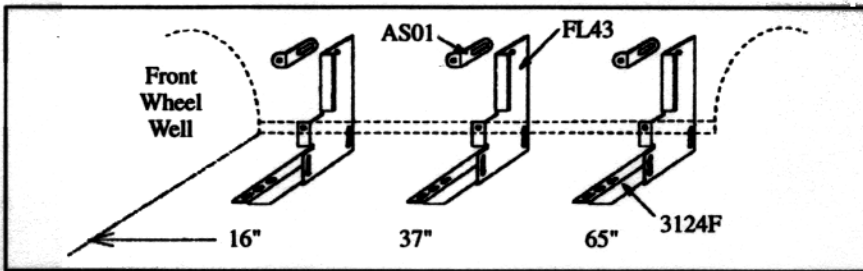
**3107**

Note: Drilling into vehicle is required.

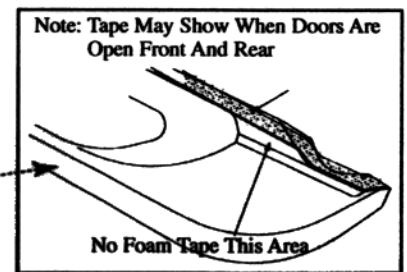
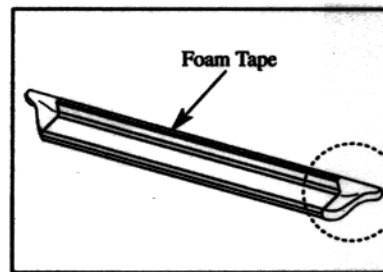
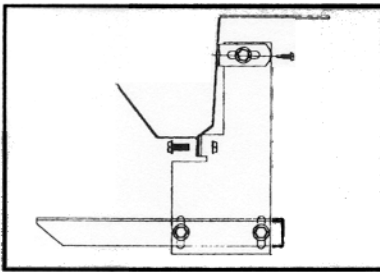
	Qty.	Description	Qty.	Description		
<b>Installation Parts List:</b>	A	1	GlaStep #3107-D (Driver Side)	F	6	Angled Straps AS01
	B	1	GlaStep #3107-P (Passenger Side)	G	6	Step Supports #3124F
	C	2	Step Pads	H	24	5/16" x 3/4" Washer Head Bolts
	D	2	Foam Tape Strips	I	24	5/16" Washer Head Nuts
	E	6	Flat Plates #FL43	J	18	#14 x 3/4" Self-Drilling Screws
				K	6	#12 x 1-1/4" Self-Drilling Screws

**Tools Required:** 5/16" Drill • 1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

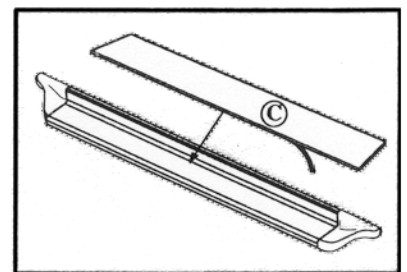
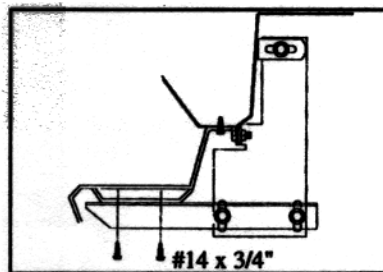
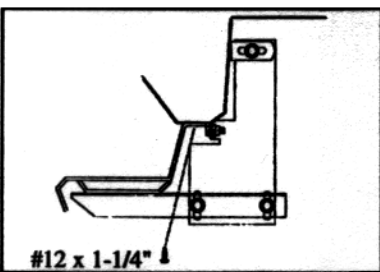
- Prior to painting, fit your GlaSteps to the body. A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
- Painting your GlaSteps. To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaSteps should be sanded and primed before painting.



- Measure from front wheel well, back 16", 37" and 65". Mark these bracket locations. Note: Steel plates have been inserted under fiberglass to mount brackets securely using self-drilling screws. Double check your marks to be sure they line up with the steel plates before drilling.
- Assemble bracket components with 5/16" nuts & bolts as shown. Do not tighten at this time.



- Drill 5/16" diameter holes in pinch weld at marks. Bolt brackets FL43 to pinch weld using 5/16" bolts and nuts, then secure to inner rocker panel using #14 x 3/4" self-drilling screws through AS01.
- Apply foam tape to top edge of GlaStep. Remove protective strip from top edge of foam tape.



- Secure GlaStep to body with #12 x 1-1/4" self-drilling screws with rubber washers.
- Position step on brackets and tight to truck body. Screw step to bracket using two #14 x 3/4" self-drilling screws per bracket and adjust GlaStep to body. Tighten all bolts to 18 foot pounds.
- Place pad on step. Peel off tape backing to secure. Don't forget the Owens label!

IN-116 7/1/02