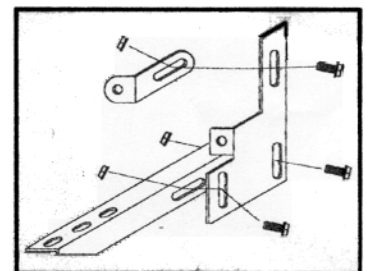
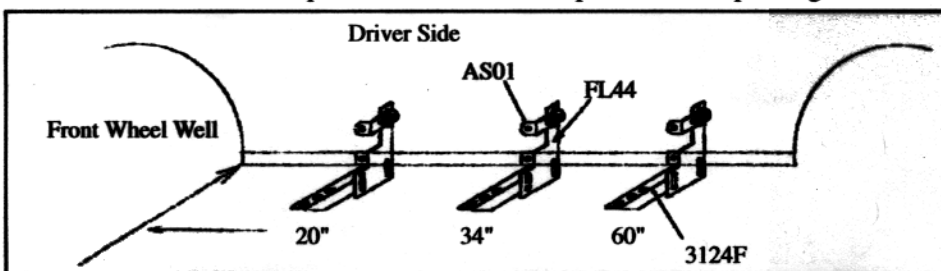


**Installation
Parts List:**

Qty.	Description	Qty.	Description
A	1 GlaStep (Driver Side)	G	6 Angled Straps #AS01
B	1 GlaStep (Passenger Side)	H	24 5/16" x 3/4" Washer Head Bolts
C	4 Step Pads	I	24 5/16" Washer Head Nuts
D	2 Foam Tape Strips	J	18 #14 x 3/4" Self-Drilling Screws
E	6 Flat Plates #FL44	K	6 #12 x 1-1/4" Self-Drilling Screws With Rubber Washers
F	6 Step Supports #3124F		

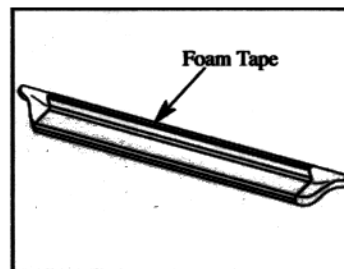
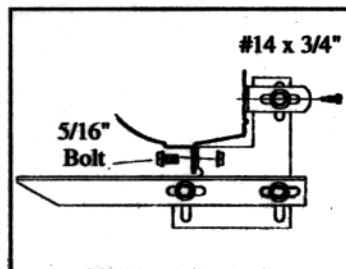
Tools Required: 5/16" Drill • 1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

- Prior to painting, fit your GlaSteps to the body.** A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
- Painting your GlaSteps.** To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaSteps should be sanded and primed before painting.



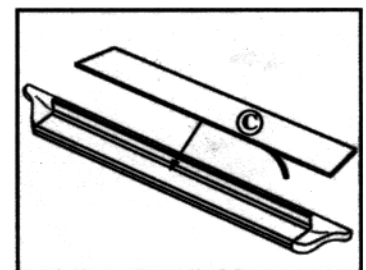
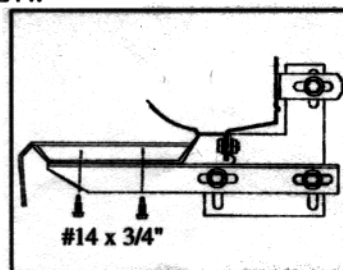
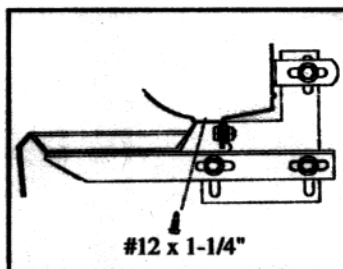
- Measure** from front wheel well, back 20", 34" and 60". Mark these bracket locations. Note: Steel plates have been inserted under fiberglass to mount brackets securely using self-drilling screws. **Double check your marks to be sure they line up with the steel plates before drilling.**

- Assemble bracket components with 5/16" nuts & bolts as shown. **Do not tighten at this time.**



- Drill 5/16" hole in pinch weld so that AS01 on bracket assembly mates at pinch weld. Secure with 5/16" nut and bolt, then install #14 x 3/4" self-drilling screw at top of FL44.

- Apply foam tape to top edge of GlaStep. Remove protective strip from top edge of foam tape.



- Position step on brackets and tight to truck body. Screw step to truck with #12 x 1-1/4" self-drilling screws with rubber washers (K), three per side.

- Screw step to bracket using two #14 x 3/4" self-drilling screws per bracket. **Tighten all bolts to 18 foot pounds.**

- Place pad on step. Peel off tape backing to secure. **Don't forget the Owens label!**