

## Installation Guide

## Ford F150 Pickup

## Product No.

1997 to Current

Super Cab

2085

2095

2096

Note: Factory bolt hole locations and drilled holes are used for this installation.

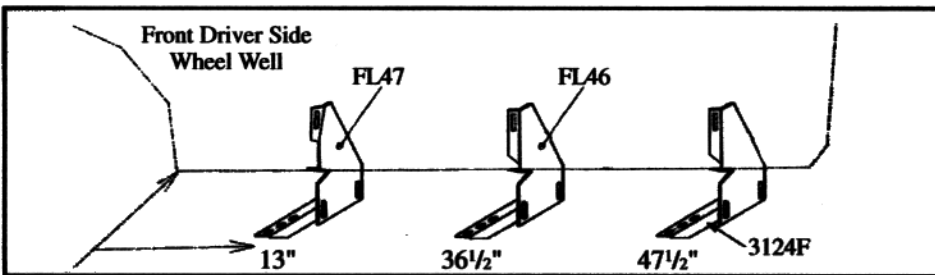
### Installation Parts List:

Qty.	Description	Qty.	Description
A 1	GlaStep #2085-D (Driver Side)	H 6	Step Supports #3124F
B 1	GlaStep #2085-P (Passenger Side)	I 24	5/16" x 3/4" Washer Head Bolts
C 2	Step Pads	J 18	5/16" Washer Head Nuts
D 2	Foam Tape Strips	K 6	5/16" Clip Nuts
E 2	Flat Bracket FL46-D	L 8	#12 x 1-1/4" Self-Drilling Screws w/Rubber Washers
F 2	Flat Bracket FL46-P	M 12	#14 x 3/4" Self-Drilling Screws
G 2	Flat Bracket FL47		

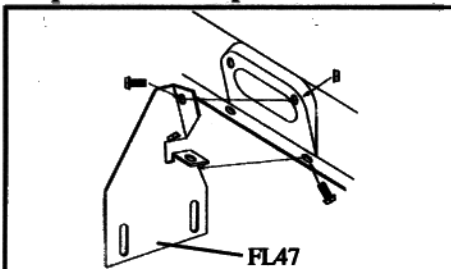
### Tools Required:

5/16" Drill • 1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

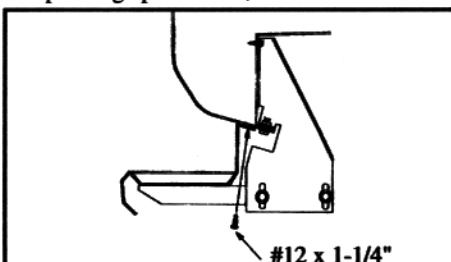
- Prior to painting, fit your GlaSteps to the body. A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
- Painting your GlaSteps. To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaStep should be sanded and primed before painting.



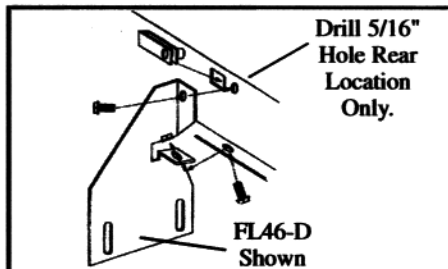
- Measure from front wheel well, back 13", 36 1/2", and 47 1/2". Mark these bracket locations. Note: Steel plates have been inserted under fiberglass to mount brackets securely using self-drilling screws. Double check your marks to be sure they line up with the steel plates before drilling.



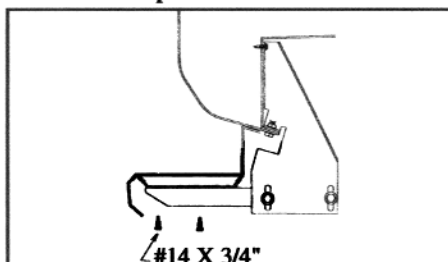
- At first mark, find factory bolt hole in pinch weld. Remove rubber cover from access hole. Place 5/16" clip nut in line with top bolt hole, insert 5/16" bolt through bracket and factory hole, then into nut. Finish with bolt up through pinch weld, then secure with nut.



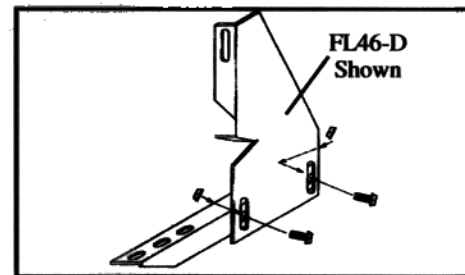
- Position step on bracket and tight to truck body. Screw step to truck with #12 x 1-1/4" self-drilling screws with rubber washers, three per side.



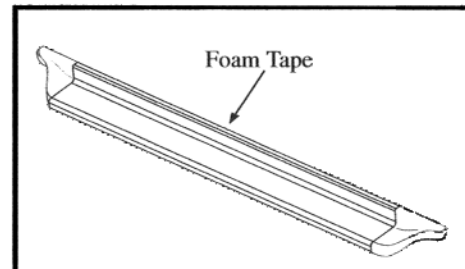
- Find 5/16" holes in pinch weld at 36-1/2" and 47-1/2" marks. Secure top of FL46 to rocker panel using 5/16" clip nut in factory locations. At rear 56" mark, drill 5/16" hole, attach 5/16" bolts, secure at top with #14 x 3/4" screws.



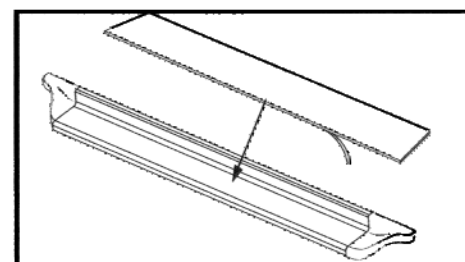
- Screw step to bracket using two #14 x 3/4" self-drilling screws per bracket. Tighten all bolts to 18 foot pounds.



- Attach 3124F to FL46 using two 5/16" washer head bolts with nuts. Snug, but do not tighten at this time.



- Apply foam tape to top edge of GlaStep. Remove protective strip from top edge of foam tape.



- Place step pad on GlaStep. Peel off tape backing to secure. Don't forget the Owens label!

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