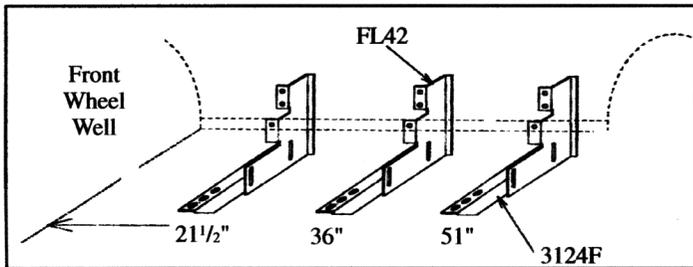


Note: Drilling into vehicle is required

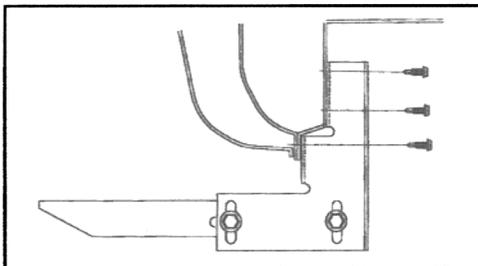
		Qty.	Description	Qty.	Description
Installation Parts List:	A	1	GlaStep #2140-D (Driver Side)	F	6 Step Supports #3124F
	B	1	GlaStep #2140-P (Passenger Side)	G	12 5/16" x 3/4" Washer Head Bolts
	C	2	Step Pads 52"	H	12 5/16" Washer Head Nuts
	D	2	Foam Tape Strips	I	30 #14 x 3/4" Self-Drilling Screws
	E	6	Flat Plates #FL42		(#12 X 1-1/2" self-drilling screws are included, but not required for this application)

Tools Required: 1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

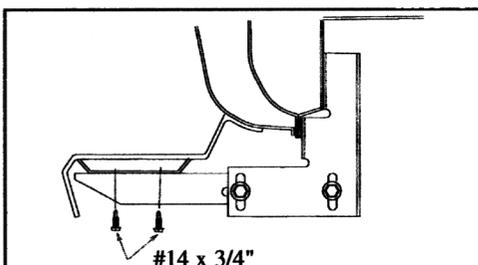
- Prior to painting, fit your GlaSteps to the body.** A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
- Painting your GlaSteps.** To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaSteps should be sanded and primed before painting.



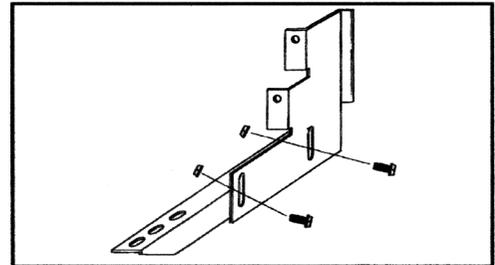
- Measure** from front wheel well, back 21-1/2", 36" and 51". Mark these bracket locations. Note: Steel plates have been inserted under fiberglass to mount brackets securely using self-drilling screws. **Double check your marks to be sure they line up with the steel plates before drilling.**



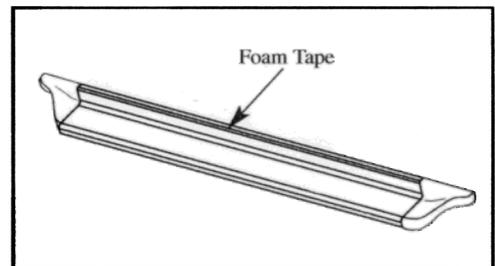
- Using three #14 x 3/4" self-drilling screws, attach FL bracket to body as shown.



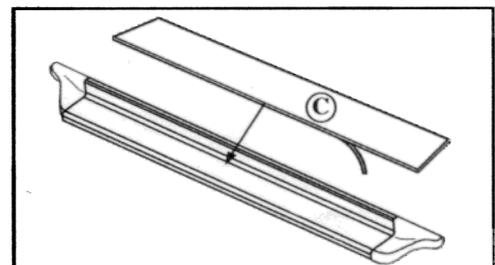
- Position step on brackets and tight to truck body. Screw step to bracket using two #14 x 3/4" self-drilling screws per bracket and adjust GlaStep to body. **Tighten all bolts to 18 foot pounds.**



- Assemble bracket components with 5/16" nuts & bolts as shown. **Do not tighten at this time.**



- Apply foam tape to top edge of GlaStep. Remove protective strip from top edge of foam tape.



- Place pad on step. Peel off tape backing to secure. **Don't forget the Owens label!**