

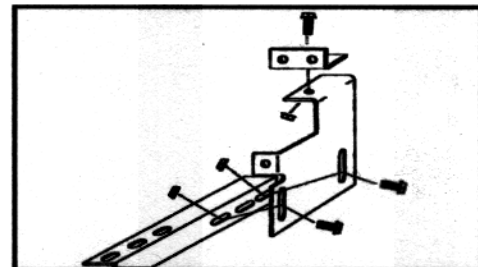
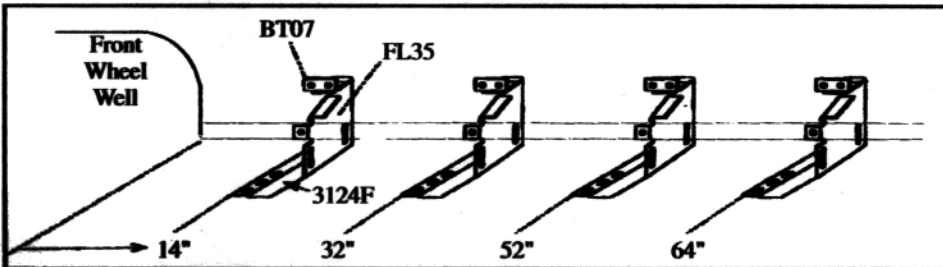
Note: This installation uses no factory bolt holes; drilling is required.

Installation Parts List:

Qty.	Description	Qty.	Description
A 1	GlaStep #2136-D (Driver Side)	G 8	Angled Straps #BT07
B 1	GlaStep #2136-P (Passenger Side)	H 32	5/16" x 3/4" Washer Head Bolts
C 2	Step Pads 60" x 4"	I 32	5/16" Washer Head Nuts
D 2	Foam Tape Strips	J 32	#14 x 3/4" Self-Drilling Screws
E 8	Flat Plates #FL35	K 6	#12 x 1-1/4" Self-Drilling Screws With Rubber Washers
F 8	Step Supports #3124F		

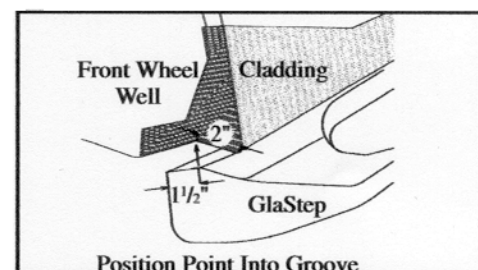
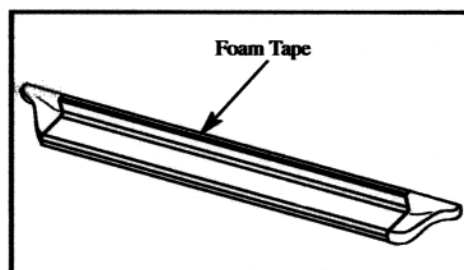
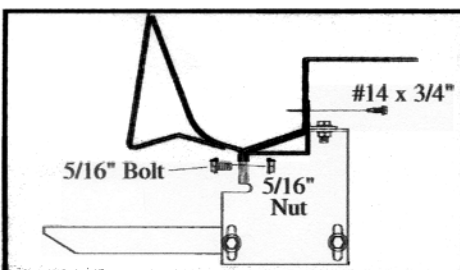
Tools Required: 5/16" Drill • 1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

- Prior to painting, fit your GlaSteps to the body.** A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
- Painting your GlaSteps.** To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaSteps should be sanded and primed before painting.



- Measure from front wheel well, back 14", 32", 52" and 64".** Mark these bracket locations. Note: Steel plates have been inserted under fiberglass to mount brackets securely using self-drilling screws. **Double check your marks to be sure they line up with the steel plates before drilling.**

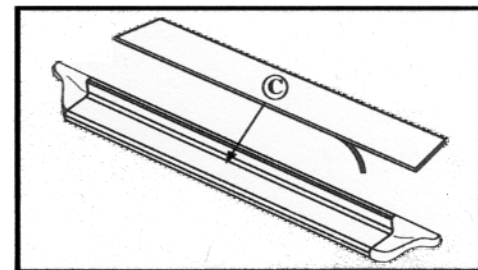
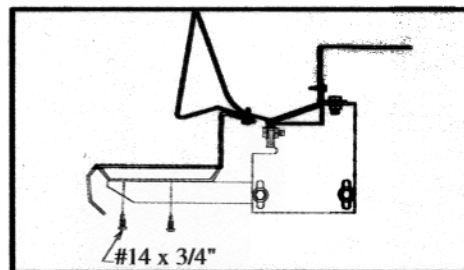
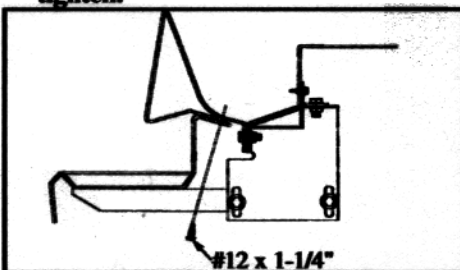
- Assemble bracket components with 5/16" nuts & bolts as shown. Do not tighten at this time.**



- Drill 5/16" hole in pinch weld so that FL35 mates at pinch weld.** Secure with 5/16" nut and bolt, then using two #14 x 3/4" screws, attach BT07. Use Caution: Sheet metal is thin - Do not over tighten.

- Apply foam tape to top edge of GlaStep.** Remove protective strip from top edge of foam tape.

- Position step on brackets.** Align point on GlaStep into groove of cladding.



- Screw step to truck with #12 x 1-1/4" self-drilling screws with rubber washers (K), three per side.**

- Screw step to bracket using two #14 x 3/4" self-drilling screws per bracket. Tighten all bolts to 18 foot pounds.**

- Place pad on step. Peel off tape backing to secure. Don't forget the Owens label!**