

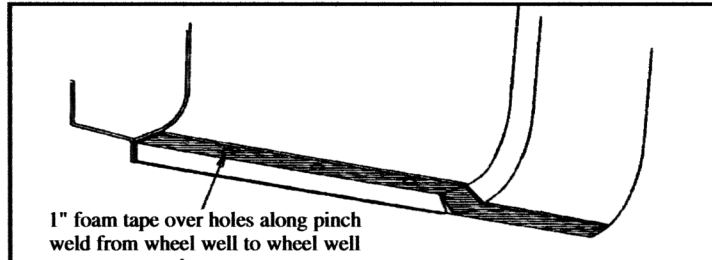
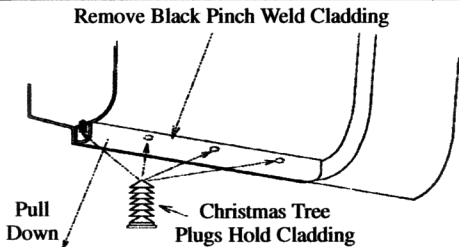
Note: This installation uses no factory bolt hole locations.

Installation Parts List:

Qty.	Description	Qty.	Description
A	1 GlaStep #2135-D (Driver Side)	F	18 5/16" X 3/4" Washer Head Bolts
B	1 GlaStep #2135-P (Passenger)	G	18 5/16" Washer Head Nuts
C	2 Step Pads 4" x 50"	H	24 #14 x 3/4" Self-Drilling Screws
D	6 Flat Brackets #FL50	I	6 #12 x 1-1/4" Self-Drilling Screws with Rubber Washers
E	6 Step Supports #3124F		

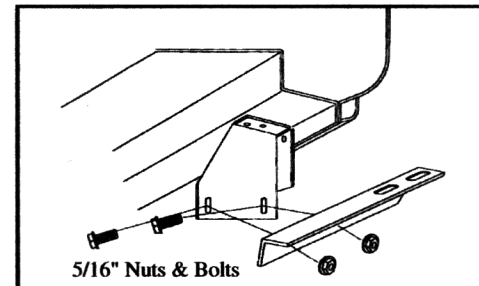
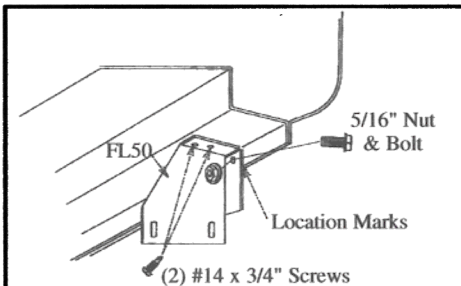
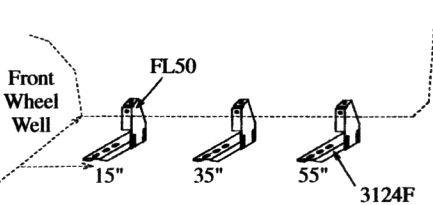
Tools Required: 5/16" Drill • 1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

- Prior to painting, fit your GlaSteps to the body.** A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
- Painting your GlaSteps.** To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaStep should be sanded and primed before painting.

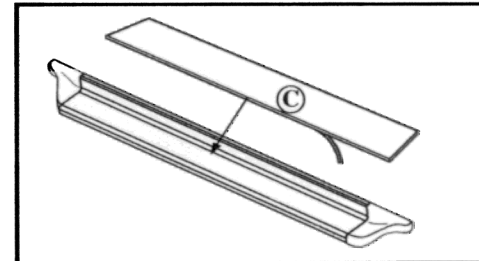
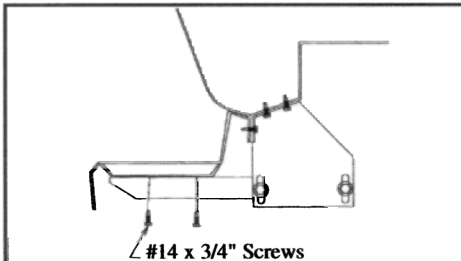
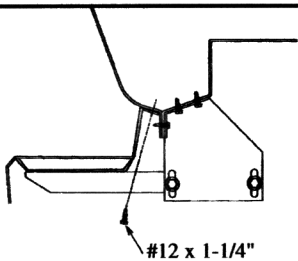


- Remove the plastic pinch weld cover cladding from bottom of rocker panel.
- Adhere black foam tape onto vehicle to cover the "Christmas Tree" holes. Start at front wheel well over fender flares, along pinch weld, then over rear fender flare.

Driver Side



- Measure from front wheel well, back 15", 35" and 55". Mark these bracket locations.
- Drill 5/16" diameter hole in pinch weld at marks. Attach FL50 bracket with 5/16" nut & bolt, then use two #14 x 3/4" self-drilling screws to secure top of FL50.
- Use two 5/16" nuts & bolts to secure 3124F step support to FL50. Snug, but do not tighten at this time.



- Position GlaStep on brackets, then using three #12 x 1-1/4" screws with rubber washers, attach step to rocker panel at fender flare intersection front and back, then in center.
- Screw step to support bracket with two #14 x 3/4" self-drilling screws per bracket.
- Tighten step support bolt and nut to 18 foot pounds. Place pad on step. Peel off tape backing to secure. **Don't forget the Owens label!**

IN-102 6/22/02