

Installation Guide

Chevy S10/GMC Sonoma

Product No.

2000 to Current

Crew Cab

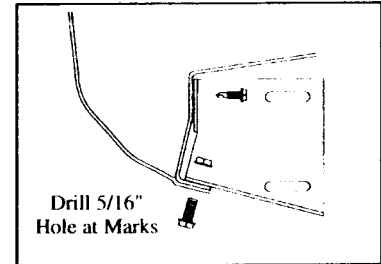
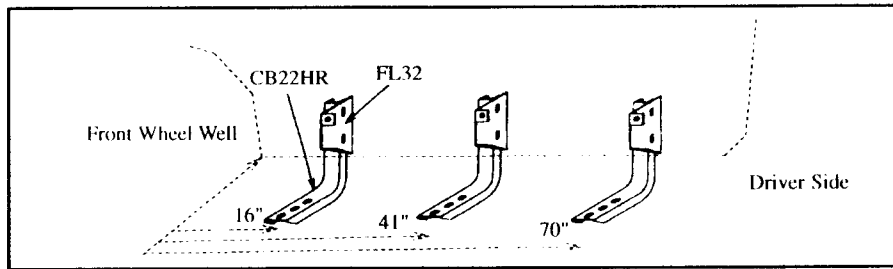
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Note: This installation uses no factory bolt hole locations.

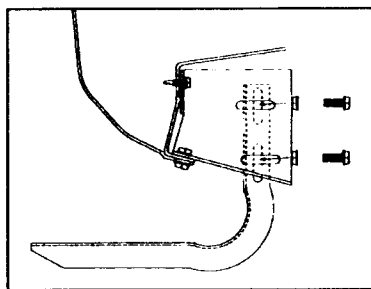
	Qty.	Description	Qty.	Description	
Installation Parts List:	A	1	F	18	5/16" x 3/4" Washer Head Bolts
	B	1	G	18	5/16" Washer Head Nuts
	C	2	H	18	#14 x 3/4" Self-Drilling Screws
	D	6	I	8	#12 x 1-1/4" Self-Drilling Screws With Rubber Washers
	E	6	J	2	Foam Tape Strips

Tools Required: 5/16" Drill • 1/2" Hex Socket • 1/2" Wrench • 5/16" Nut Driver • 3/8" Nut Driver

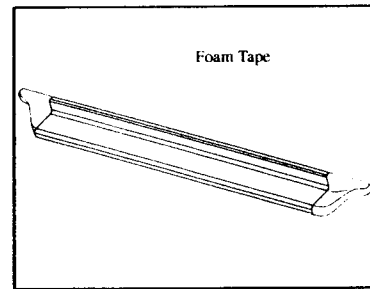
- Prior to painting, fit your GlaSteps to the body.** A good fit is accomplished when mating surfaces fit with minimum light gaps. Note: Vehicle bodies have variations and a perfect fit may not be possible.
- Painting your GlaSteps.** To insure a proper paint finish, use a top quality auto paint system and follow the manufacturers instructions. Your GlaStep should be sanded and primed before painting.



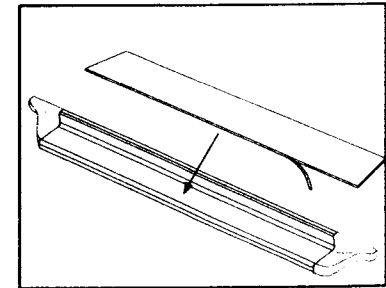
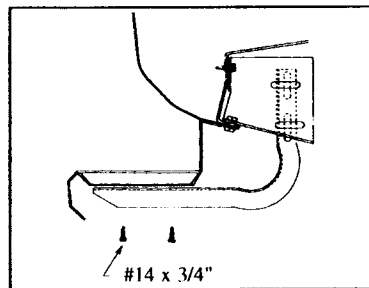
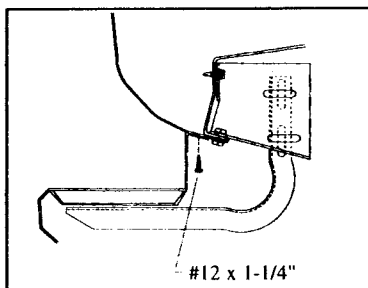
- Measure** from front wheel well to three bracket hole locations at 16", 41" and 70". Mark these bracket locations. Note: Steel plates have been inserted under fiberglass to mount brackets securely using self-drilling screws.
- Drill 5/16" diameter holes** in pinch weld at marks, then attach flat bracket FL32 using 5/16" washer head bolts with nuts. Secure top of FL32 to rocker panel using one #14 x 3/4" self-drilling screw.



- Attach bent U-channel CB22HR using two 5/16" washer head bolts with nuts. Snug, but do not tighten at this time.



- Apply foam tape to top edge of GlaStep. Remove protective strip from top edge of foam tape.



- Position GlaStep on brackets and tight to truck body. Screw GlaStep to truck with #12 x 1-1/4" self-drilling screws with rubber washers, three per side.
- Screw step to support bracket with two #14 x 3/4" self-drilling screws per bracket. Screw into steel plates. Tighten all bolts to 18 foot pounds.
- Place step pad on GlaStep. Peel off tape backing to secure. **Don't forget the Owens label!**

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